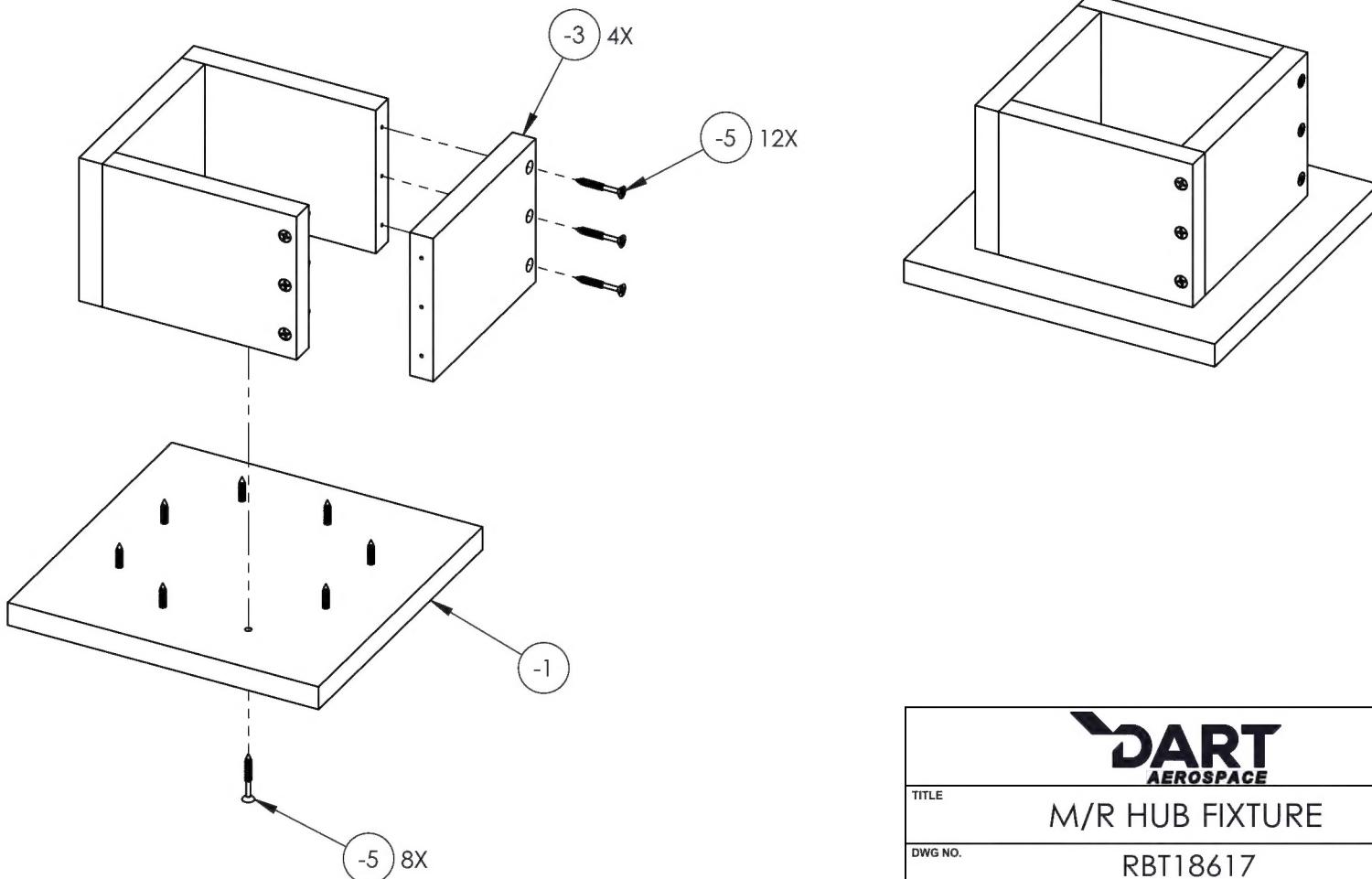


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	12/30/2015	DPD	JAG

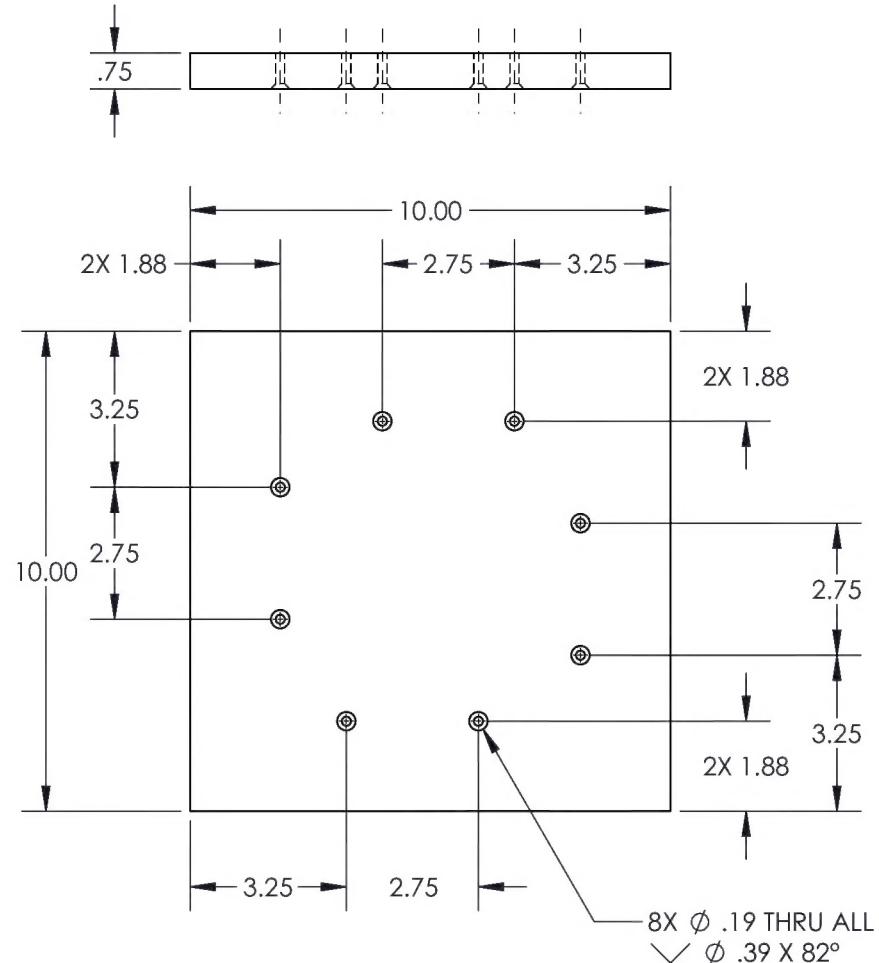


	
TITLE	
DWG NO. RBT18617	
REV 1	
<b>MATERIAL</b> UNLESS OTHERWISE SPECIFIED HEAT DIMENSIONS ARE IN INCHES TREAT .XXX ± .005 FRACTIONS ± 1/8 FINISH .XX ± .01 ANGLES ± 5° SPEC X ± .1 SURFACES = 125 ✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	MD 500
SCALE 1:5	DATE 11/25/2015
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		-1	1	BASE	PLYWOOD			2
		-3	4	SIDE PANEL	PLYWOOD			3
		B/O	-5	20	WOOD SCREW	S.S.	#10 X 1-1/2 (MCMASTER-CARR #90294A251)	1

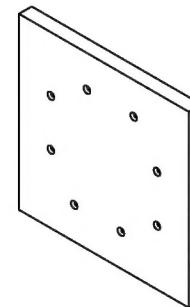
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REV	ECR	REVISIONS		
		DESCRIPTION	DATE	INITIAL
				APPROVED



(-1)

BASE



<b>DART</b> AEROSPACE	
TITLE	
M/R HUB FIXTURE	REV 1
DWG NO.	RBT18617-1
MAT'L	PLYWOOD
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
PART	.XX ± .03 ANGLES ± 1°
SPEC	X ± .1 SURFACES = 125
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	MD 500
SCALE	1:4
DATE	11/25/2015
SHEET 2 OF 3	

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REV		ECR		DESCRIPTION		DATE	INITIAL	APPROVED
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3X  $\phi$  .09  $\nabla$  1.00

1.63

.75

.75

3X .38

4.75

3X  $\phi$  .19 THRU ALL  
 $\nabla$   $\phi$  .39 X 82°

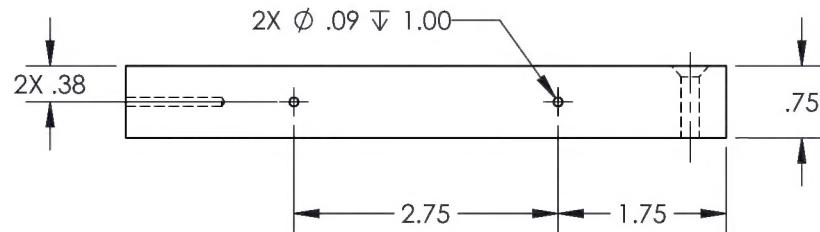
1.63

.75

.75

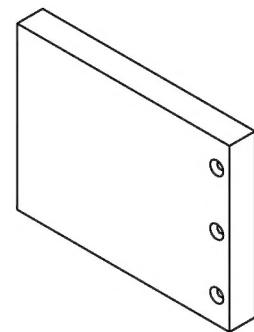
3X .38

6.25



(-3)

SIDE PANEL



**DART**  
AEROSPACE

**M/R HUB FIXTURE**

**RBT18617-3**

**1**

<b>MAT'L</b>	<b>PLYWOOD</b>	<b>UNLESS OTHERWISE SPECIFIED</b>
<b>HEAT</b>		<b>DIMENSIONS ARE IN INCHES</b>
<b>TREAT</b>		<b>.XXX <math>\pm</math> .010 FRACTIONS <math>\pm</math> 1/8</b>
<b>FINISH</b>	<b>PAINT RED</b>	<b>.XX <math>\pm</math> .03 ANGLES <math>\pm</math> 1°</b>
<b>SPEC</b>		<b>X <math>\pm</math> .1 SURFACES = 125</b>
<b>DRAWN BY:</b>	<b>CLOUGH</b>	<b>1. BREAK ALL SHARP EDGES  .015 x 45° OR .015R</b>
<b>CHECKED:</b>	<b>DUERFELDT</b>	<b>2. DIMENSIONAL LIMITS APPLY  AFTER PLATING</b>
<b>OPPS APPR:</b>	<b>ANDERSON</b>	<b>3. INTERPRET DIM AND TOL PER  ASME Y14.5M-2009</b>
<b>QA APPR:</b>	<b>LINDSAY</b>	<b>USED ON MODEL</b>
<b>APPROVED:</b>	<b>GILBERT</b>	<b>MD 500</b>
<b>SCALE</b>	<b>1:2</b>	<b>DATE</b> 11/25/2015
		<b>SHEET 3 OF 3</b>